

# 第 2 回 STAMP ワークショップ発表概要

## タイトル

STAMP/STPA を用いたリスクマネジメントフレームワークの提案  
Suggestion of Risk Management Framework by using STAMP/STPA.

## 著者・発表者

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## 概要

自動車を含め多くの製造業では、既存のリスク抽出・管理方法として、FTA や FMEA・DRBFM などが多く用いられている。今回の講演では、既存のリスク抽出・管理方法に STAMP/STPA を用いることで、メカ観点でのリスクだけでなく制御観点でのハザードを共に抽出・管理できることを示したい。そして、各リスク・ハザードの原因・対策・対策の実現状況/日程までを共に管理(見える化)することで、技術的なリスク管理だけでなく、開発日程面でのリスク管理もできるフレームワークを提案する。

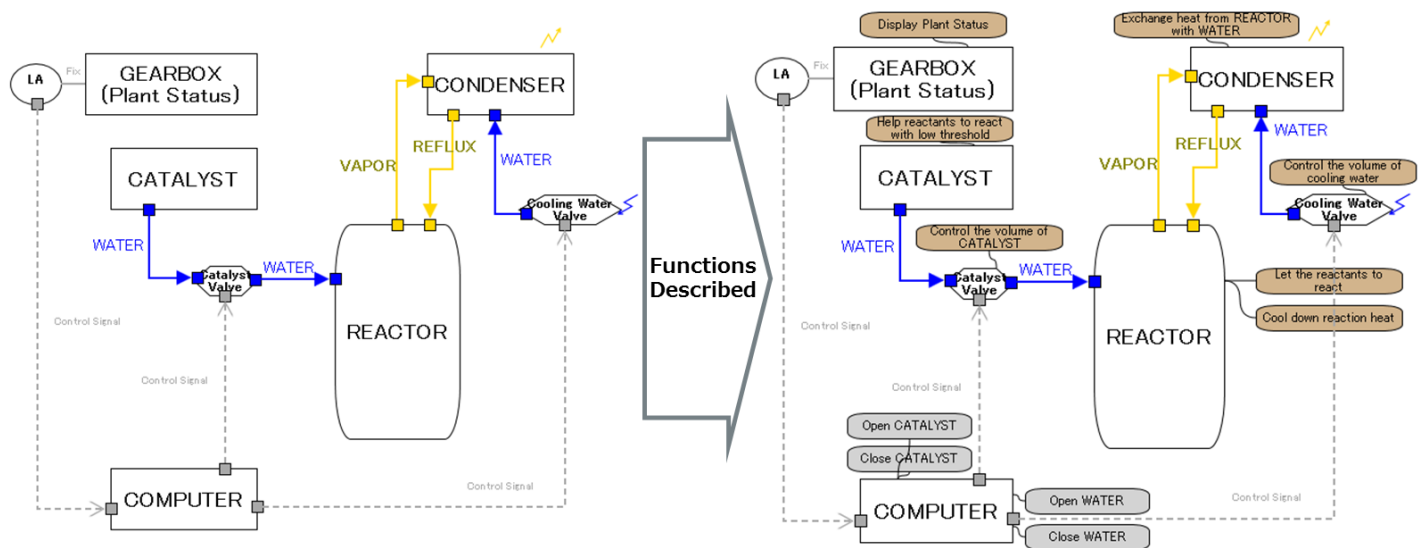


Figure 1 Control Structure Diagram に機能を明記

Figure 1 は、STAMP/STPA Intermediate Tutorial の事例として紹介されている Control Structure Diagram である。コントローラ (COMPUTER) に制御コマンド (Open/Close WATER/CATALYST) に加え、各コンポーネントに対しての機能を明記している。

Guide word for identifying UCAs							Guide word for extracting failure mode or Risk						
A	B	C	D	E	F	G	H	I	J	K	L	M	N
1	STPA						External element causing degradation						
2	Unsafe Control Action	Not Providing causes hazard	Providing causes hazard	Incorrect Timing / Order	Stopped Too Soon / Applied Too Long		Humidity	Temperature	Pressures	Magnetic-Electric	Structural	Chemical	Magnetic-Electric
3		Control Action	Target control										
4													
5	Functions												
6	Open WATER	Computer does not open water valve when/catalyst open	Computer closes water valve while catalyst open	Computer opens water valve more than X seconds after open catalyst	Computer stops opening water valve too soon when catalyst open								
7	Close WATER	Computer does not close water valve when/catalyst open	Computer opens catalystr valve when water valve not open	Computer opens catalyst more than X seconds before open water	Computer stops closing water valve too soon when catalyst open								
8	Open CATALYST	Computer does not open water valve when/catalyst open	Computer opens catalystr valve when water valve not open	Computer opens catalyst more than X seconds before open water	Computer stops closing water valve too soon when catalyst open								
9	Close CATALYST	Computer does not close catalyst when water closed	Computer opens catalystr valve when water closed	Computer opens catalyst more than X seconds after close water	Computer stops closing catalyst too soon when water closed								
10	UP TO REACTOR												
11	Cool down reaction heat												
12	Exchange heat from REACTOR with WATER												
13	Control the volume of cooling water												
14	Control the volume of CATALYST												
15	High reacts to heat when the threshold												
16	Control Part Status												

Figure 2 Guide word を参考に制御コマンドからUCA、機能からリスクを抽出

Figure 2 では、STPA のガイドワードを用いて各制御コマンドに対するUCAを抽出(緑色)し、物理観点(環境から受ける外部から影響を与える要素、コンポーネント内部で影響を起こす要素)から各機能のリスク(赤色)を抽出している。Figure 3 では、抽出されたUCA やリスクをFMEA形式に合わせ、影響分析(RPN)や原因・対策・タスクを並べている。

Component	Function Control	UCA / Risk (Effect - RPN)			Cause・Countermeasure・Task						
Component	Function	Guide word	Unsafe Control Action / Risk Details	RPN	Hazard / Risk Causal Factor	Safe Constraint / Countermeasure	Task details	Person in charge	Due date	Progress	
1	GEARBOX (Plant Status)	Display Plant Status									
2	CATALYST	Help reactants to react with low threshold									
3	REACTOR	Let the reactants to react									
4	REACTOR	Cool down reaction heat									
5	CONDENSER	Exchange heat from REACTOR with WATER	Temperature	If there is high ambient temperature, heat exchange rate will be bad	200	Low heat exhaust	Generate blow to heated components to evaporate	Function Evaluation (Experiment or CAE)	Nakajima Myu	9/29	0%
6	CONDENSER	Exchange heat from REACTOR with WATER	Structural	Long-term use of high temperature (over 100) could weaken or change the heat exchange plate	100						
7	COMPUTER	Open WATER	Providing causes hazard	Computer closes water valve while catalyst open	150	Because ..	Computer must not close water valve while catalyst valve open				
8		Open WATER	Incorrect Timing / Order	Computer closes water valve before catalyst closes	150	Because ..	Computer must not close water valve before catalyst valve closes				
9		Close WATER	Not Providing causes hazard	Computer does not open water valve when/catalyst open	120	Because ..	Computer must open water valve whenever catalyst valve is open				
10		Close WATER	Incorrect Timing / Order	Computer opens water valve more than X seconds after open catalyst	100	Because ..	Computer must open water valve within X seconds of catalyst valve open				
11		Close WATER	Stopped Too Soon / Applied Too Long	Computer stops opening water valve too soon when catalyst open	80	Because ..	Computer must open catalyst valve after a certain time passed.				
12		Open CATALYST	Providing causes hazard	Computer opens catalystr valve when water valve not open	80	Because ..	Computer must not open catalyst valve when water valve not open				
13		Open CATALYST	Incorrect Timing / Order	Computer opens catalyst more than X seconds before open water	20	Because ..					
14		Close CATALYST	Not Providing causes hazard	Computer does not close catalyst when water closed	20	Because ..					
15		Close CATALYST	Incorrect Timing / Order	Computer closes catalyst more than X seconds after close water	20	Because ..					
16		Close CATALYST	Stopped Too Soon / Applied Too Long	Computer stops closing catalyst too soon when water closed	20	Because ..					
17	LA										
18	Catalyst Valve	Control the volume of CATALYST	Temperature	High temperature affects the escape of CATALYST control.	250	Because escape is exposed to the external heat.	Block from external environment by plugging air gap between escape and environment	New Task	Nakajima Myu	9/22	0%
19	Cooling Water Valve	Control the volume of cooling water	Magnetic-Electric	High Electromagnetic force could interrupt the control of valve	400	There is no shield from external EM field.	Make the metal cabinet surrounding the valve	New Task	Nakajima Myu	9/26	0%
20	Cooling Water Valve	Control the volume of cooling water	Magnetic-Electric	High Electromagnetic force could interrupt the control of valve	400	There is no shield from external EM field.	Make the metal cabinet surrounding the valve	New Task	Nakajima Myu	9/26	0%

Figure 3 STAMP/STPA を取り入れた FMEA 表

FMEA 表から影響が大きいリスクに対しては対策が取られ、具体的なタスクまで落とすことが多い。そのタスクに担当者、期限、進捗を見える化し管理すること(Figure 4)で、開発現場では他の日程とも兼ね合いながら、確実なリスク管理が可能になる。

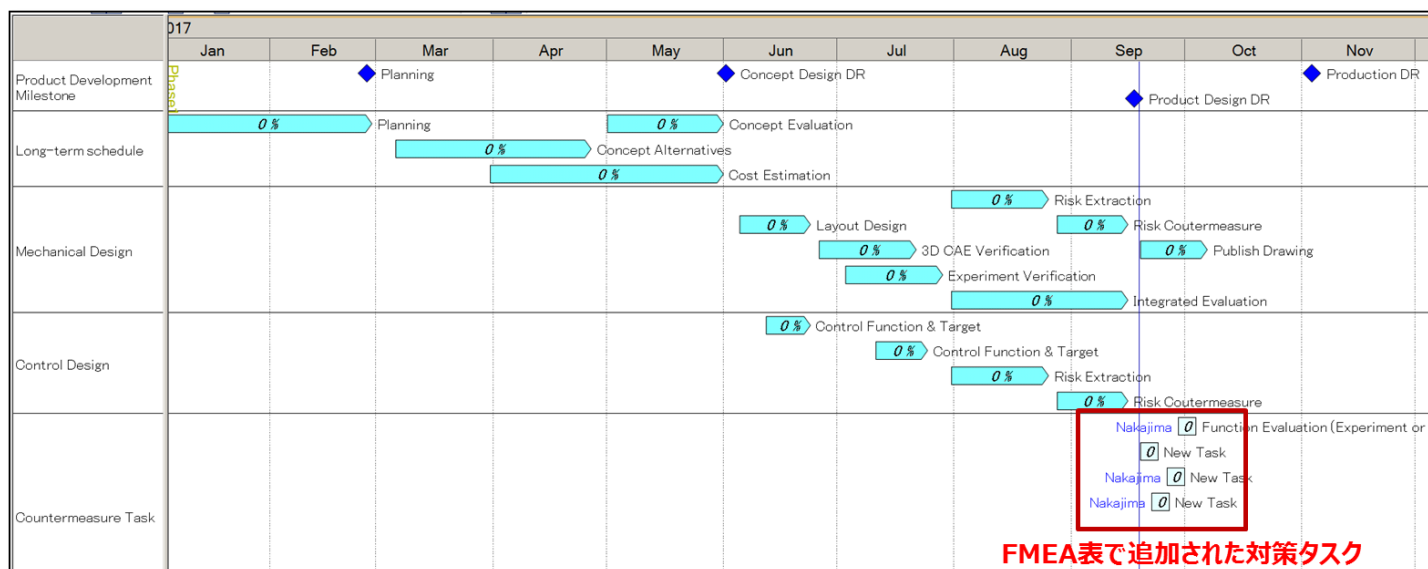


Figure 4 対策タスクを全体の開発日程に載せて、全体業務に見える化

## キーワード

- (1) STAMP/STPA
- (2) FMEA
- (3) Risk Management
- (4) Block Diagram